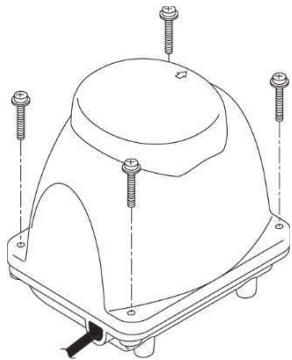
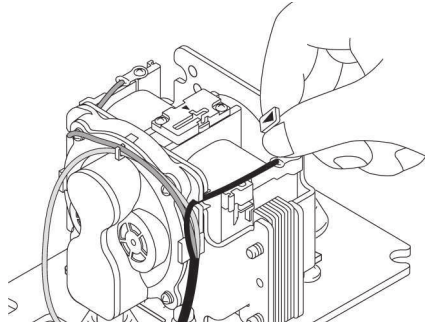


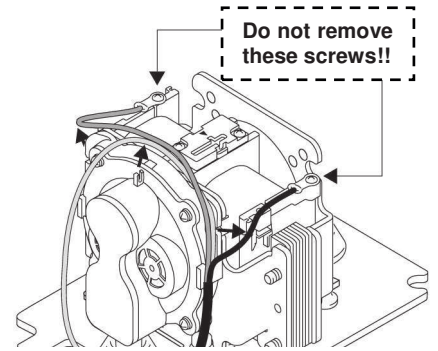
Diaphragm Replacement Procedure



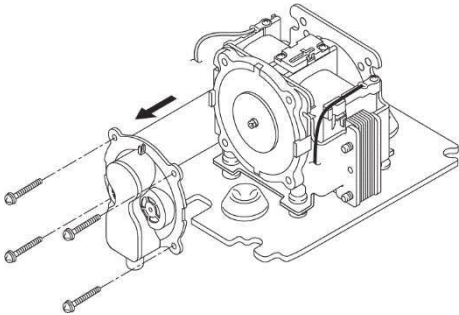
1. Remove cover bolts using a 8mm (5/16") wrench.



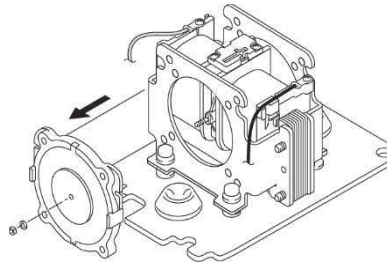
2. Remove auto-stop piece as instructed above.



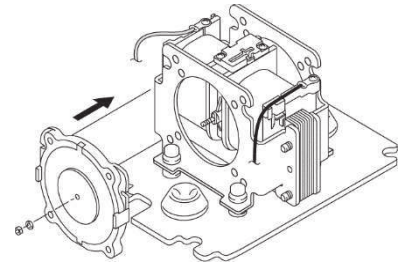
3. Remove wires from 3 hooks. **Attention Do not remove screws!!**



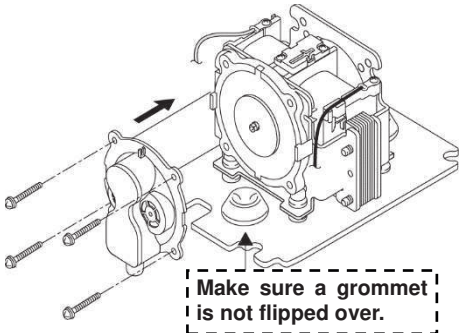
4. Remove 4 screws from a casing using a cross slot screwdriver.



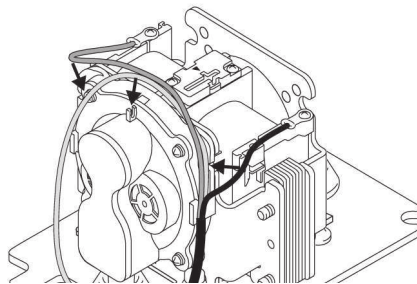
5. Remove nut and take diaphragm off motor body.



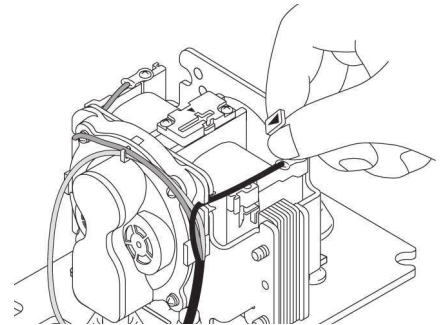
6. Install a new diaphragm using new nut provided. *Tightening torque – approx. 1 Nm (approx. 0.75 ft-lb)



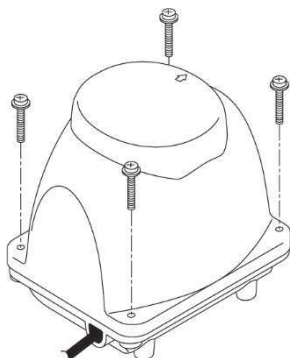
7. Insert air outlet into rubber grommet and reattach casing assembly with 4 screws.



8. Replace wires in 3 hooks.



9. Install auto-stop piece as instructed in first steps.



10. Replace cover bolts using a 8mm (5/16") wrench.

Warning

⚠ Unplug the power cord and be sure to get cool down before open the cover.

- * Replace both sides of diaphragm/casing assembly at the same time. If one diaphragm breaks, it generally indicates that the remaining diaphragm is weak and vulnerable to near term breakage.
- * Replace diaphragm assembly kit every year to maximize lifespan.
- * Operate blower to ensure proper operation after replacing diaphragms.
- * Please do not lubricate any internal parts of air pump.